

IQOS ILUMA

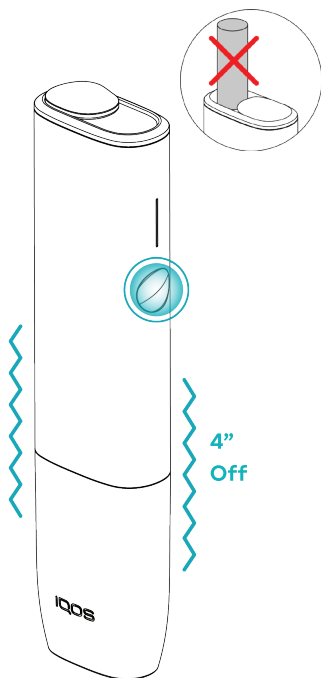
ONE

Battery inspection, removal,
and replacement instructions



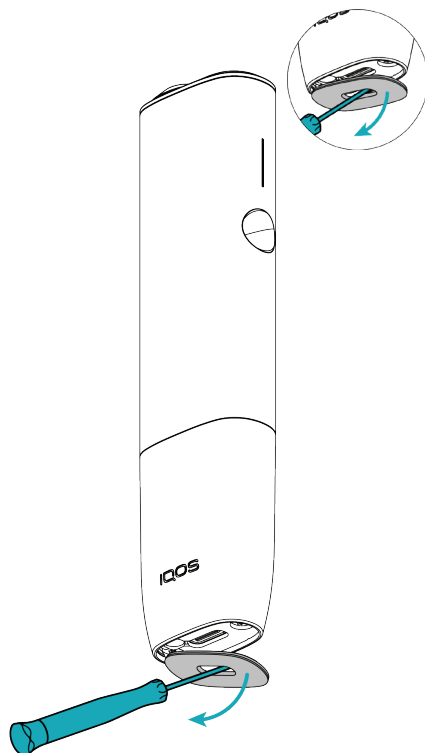
For removal and replacement of the battery you
will need:

- Screwdriver with the following
attachments: Flathead 2.0 / Torx T6.
- IQOS battery.
- Manufacturer Approved Double-Sided
Adhesive Tape.
- A non-conductive working station or table.



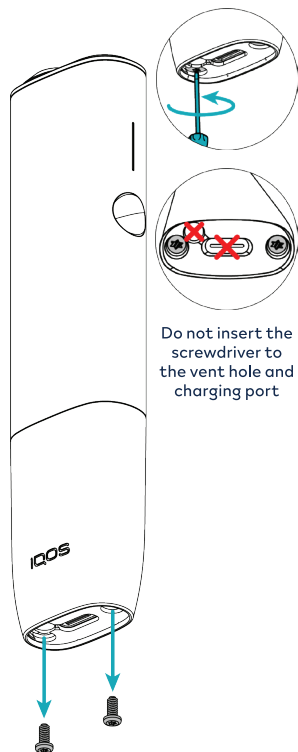
STEP 1

Remove TERA™ stick and dispose of it immediately after use according to local waste disposal regulations. Ensure the device is power off before dismantling.



STEP 2

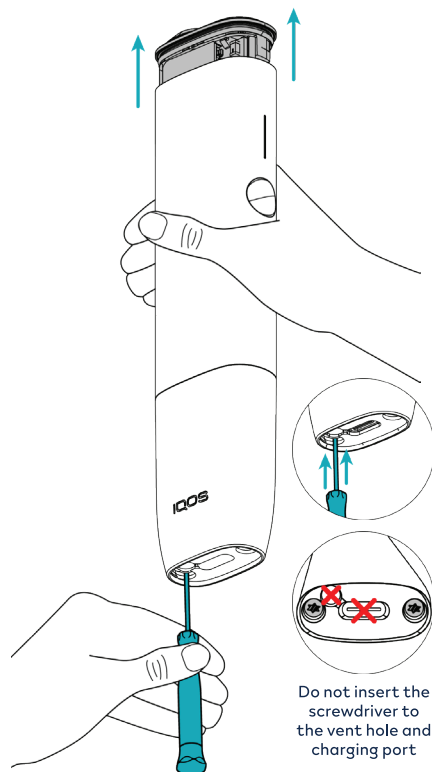
Remove the Cosmetic Cover at the bottom of the device using a screwdriver.



Do not insert the screwdriver to the vent hole and charging port

STEP 3

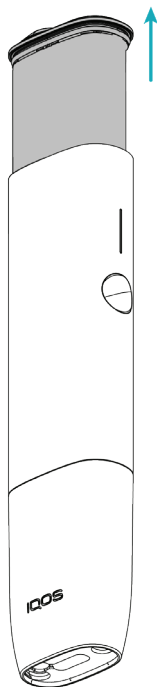
Remove the two T6 screws using a screwdriver.



Do not insert the screwdriver to the vent hole and charging port

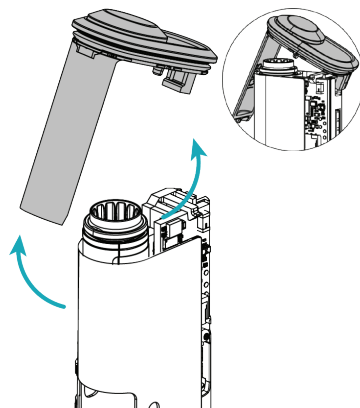
STEP 4

Place the tip of the screwdriver into one of the screw holes and push the assembly out from the Housing. Try to avoid hitting the screw thread by the screwdriver during the push.



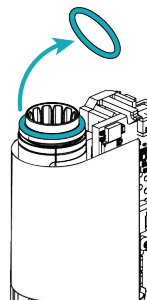
STEP 5

Pull out the internal components.



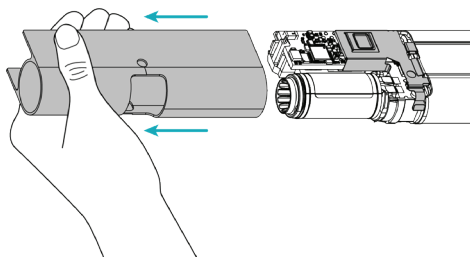
STEP 6

Remove the Top Cover.



STEP 7

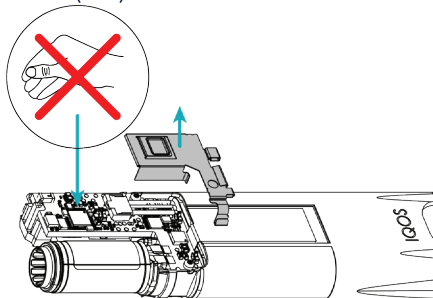
Remove the O-Ring. Be careful not to lose the O-Ring as you will need it for re-assembly.



STEP 8

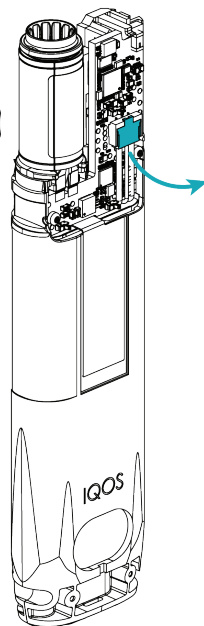
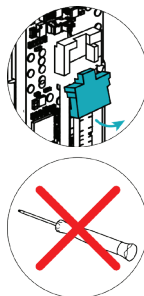
Position the device horizontally with Button pointing outwards. Gently hold the device and remove the Tube Sleeve.

Do not touch Printed Circuit Board (PCB).



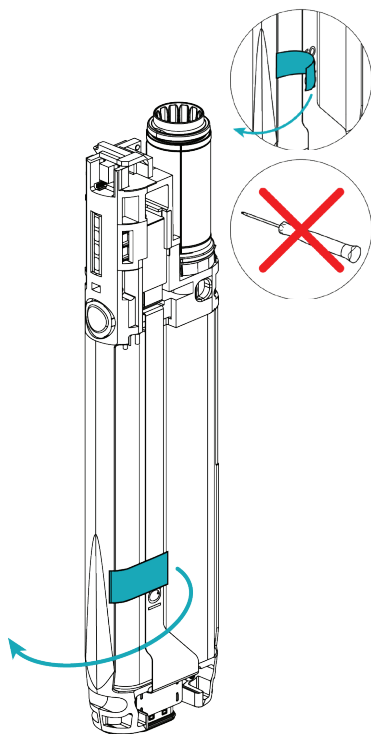
STEP 9

Remove the Shield.



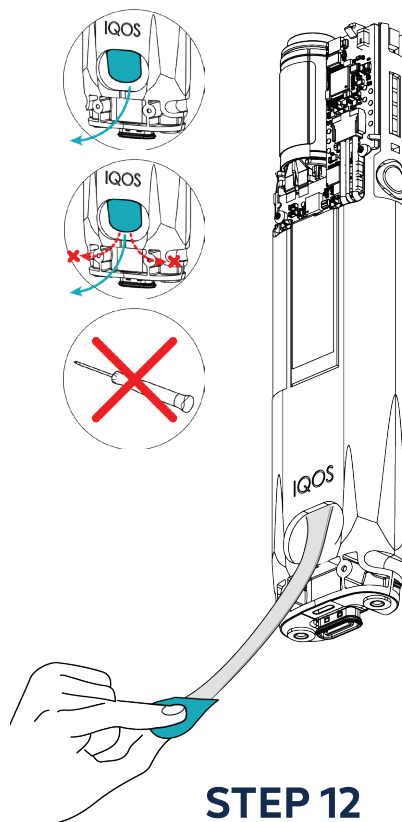
STEP 10

Using your fingers, gently disconnect the Battery Connector by pulling upward away from the PCB. Do not use any tools.



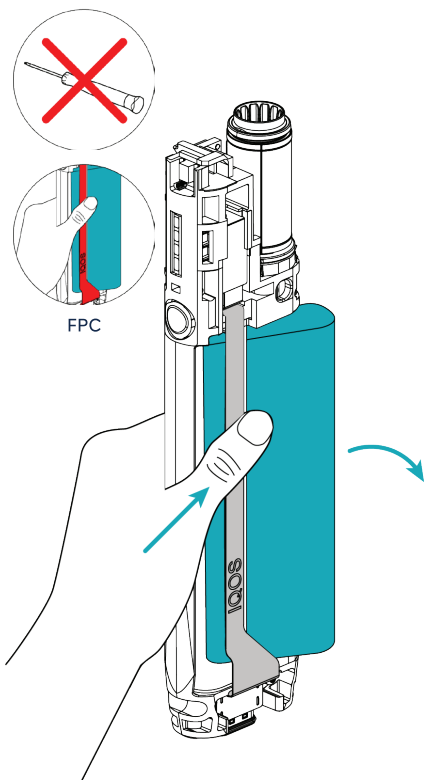
STEP 11

Using your fingers, gently remove the yellow Tape. Keep the Tape for re-assembly. Do not use any tools.



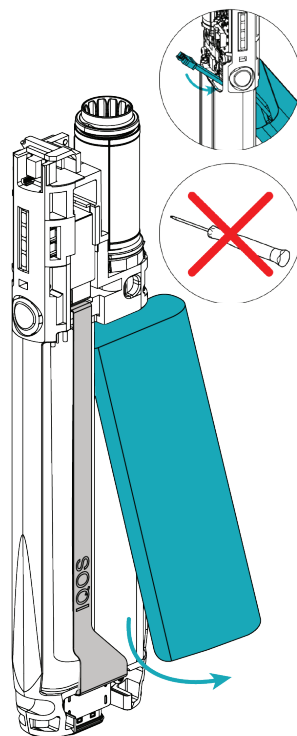
STEP 12

Use your fingers to hold the pull tab of the Tape firmly, slowly pull out the Tape in between the Battery and the Frame (Tape may extend during pull). Avoid pulling fast to break the Tape. Do not use any tools.



STEP 13

Slightly push the Battery out from the Frame. Ensure not to damage the Flexible Printed Circuit (FPC). Do not use any tools.

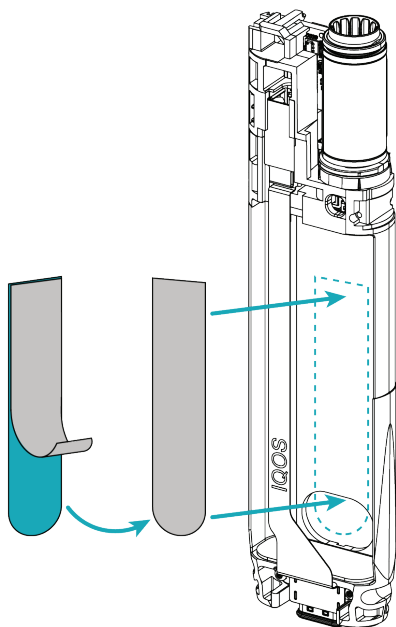


STEP 14

Slowly remove the Battery out from the Frame and push out Battery Connector through the Frame.

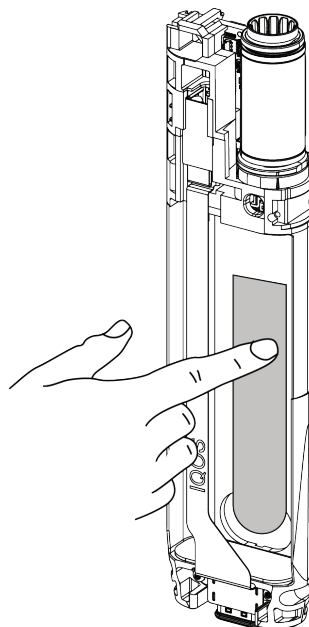
Dispose of the Battery according to local regulations if a new Battery is being replaced.

Do not use any tools.



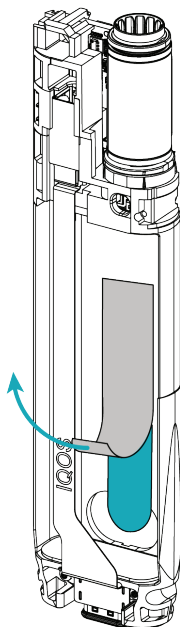
STEP 15

Remove the light-yellow liner from the New Manufacturer Approved Double-Sided Adhesive Tape and paste it on the Frame. The round edge pull tab to be placed over the Frame opening. Make sure it is accessible from the Frame opening.



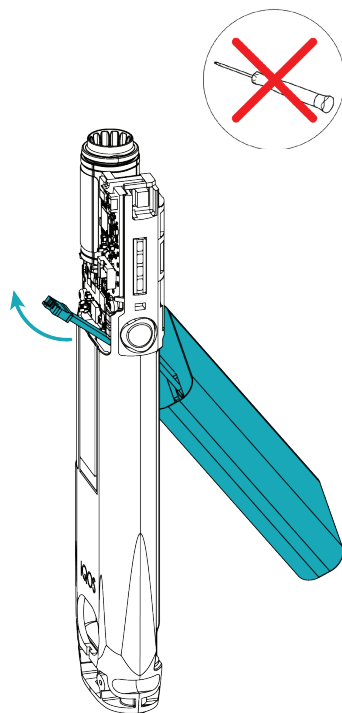
STEP 16

Press the Tape for a few seconds to make sure it is pasted well.



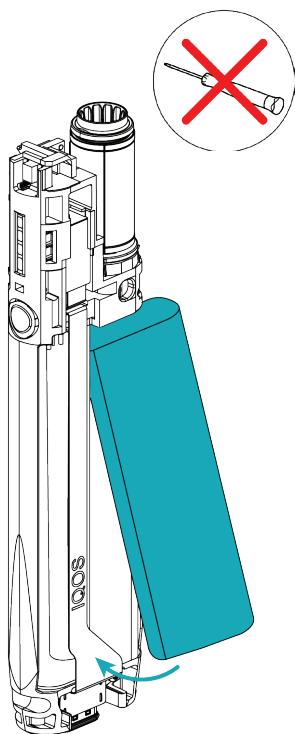
STEP 17

Remove the darker-yellow liner from the other side of the new Tape.



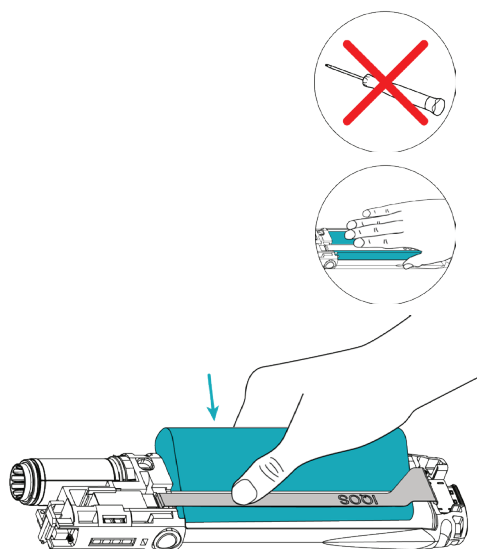
STEP 18

Using your fingers, push the Battery Connector through the Frame and carefully insert the Battery back to its original location. Avoid the Battery to touch the Tape until it is in its original location. Do not use modified or damaged battery. Do not use any tools.



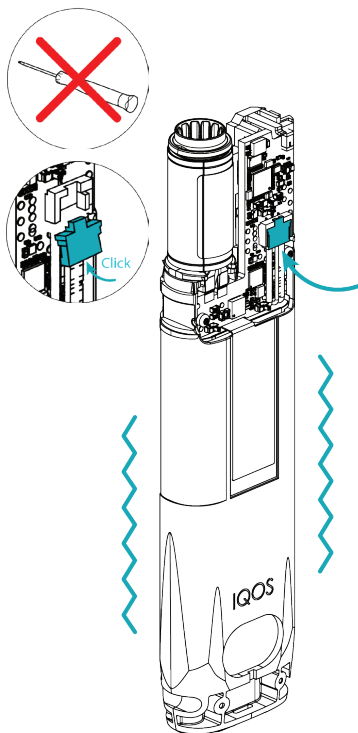
STEP 19

Assemble the Battery into the Frame.
Do not use any tools.



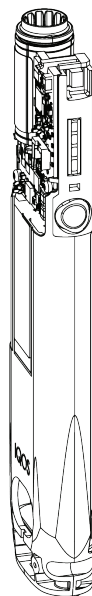
STEP 20

Position the device on the table. Press the Battery for a few seconds with the palm of hand to make sure it is pasted well.
Do not use any tools.



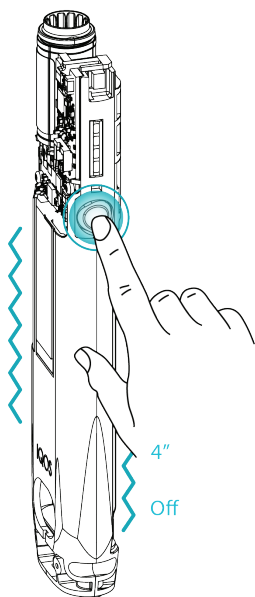
STEP 21

Using your fingers, gently connect the Battery Connector to the PCB. Do not use any tools. Once connected, a short vibration appears.



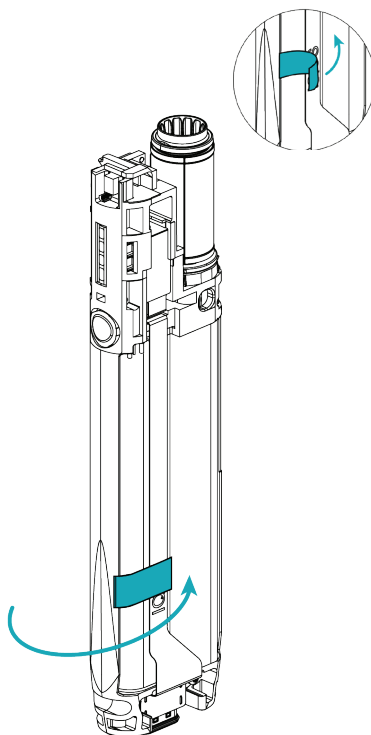
STEP 22

The device will turn on automatically with the indicator LED light being on. No metal contact to PCB components. If the device does not turn on, go back to step 21 to ensure battery is disconnected and reconnected correctly.



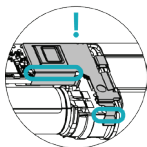
STEP 23

Press and hold Button for 4 seconds to turn off the device. No metal contact to PCB components.

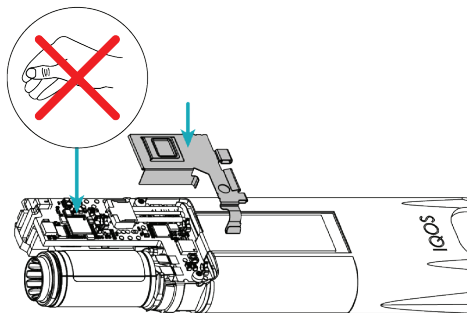


STEP 24

Paste the yellow Tape to FPC.

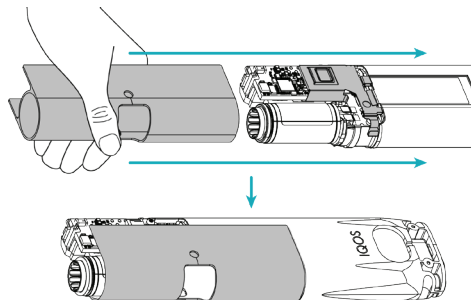
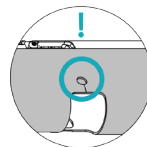


Do not touch
Printed Circuit
Board (PCB).



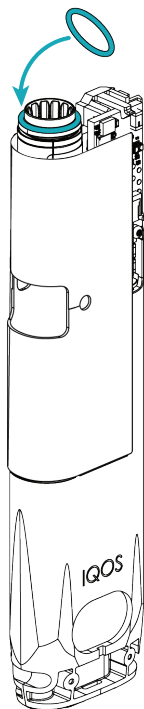
STEP 25

Assemble the Shield. Position the device on the table, ensure the PCB is to the upward direction, put the Shield on the PCB and follow the “L” shape and align long edge of Shield to bottom edge of PCB, and let short edge of Shield align bottom edge of the Frame.



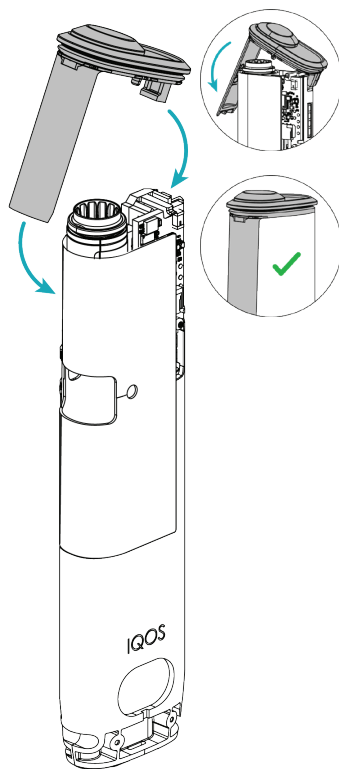
STEP 26

Assemble the Tube Sleeve. Position the device horizontally with power Button pointing outwards. Gently hold the device, and use fingers to press the Shield to ensure no movement, then gently push the Tube Sleeve into the device until the small hole on Tube Sleeve aligns with small hole on Shield.



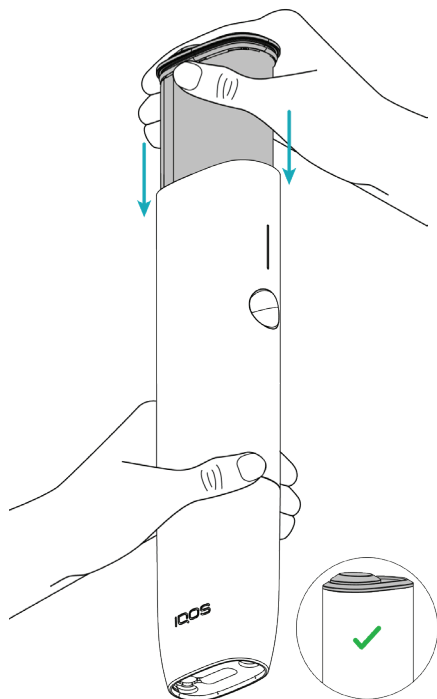
STEP 27

Assemble the O-Ring.



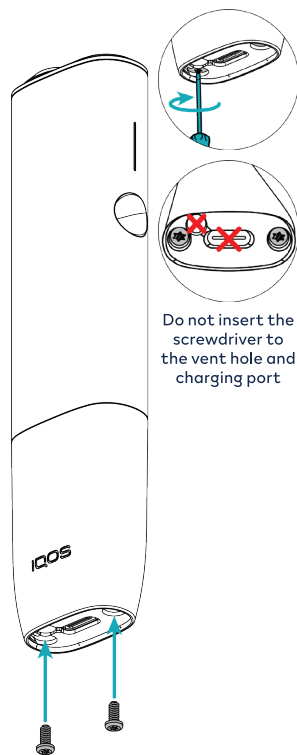
STEP 28

Assemble the Top Cover by snapping the short leg and then long leg. Ensure no dislocation of Tube Sleeve and Shield before the Top Cover is reassembled.



STEP 29

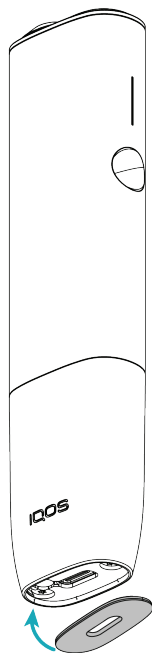
Assemble the Housing. Hold the components tight when inserting them into the Housing.



Do not insert the screwdriver to the vent hole and charging port

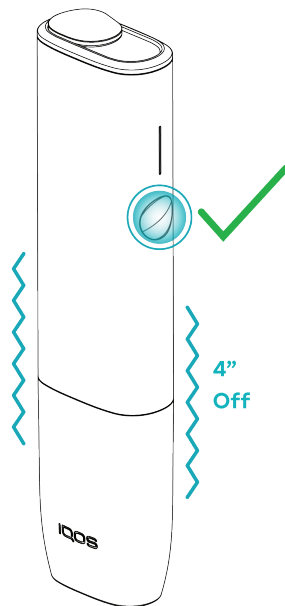
STEP 30

Assemble and tighten the two T6 screws using a screwdriver.



STEP 31

Assemble the Cosmetic Cover and press it for a few seconds to make sure it is pasted well.



STEP 32

Press and hold Button for 4 seconds to turn on the device and ensure it works as intended. If the device does not turn on, go back to step 21 to ensure battery is disconnected and reconnected correctly.